

**ELLIS MANUFACTURING COMPANY  
8101 WEST INDUSTRIAL  
MIDLAND, TX 79706**

**SAFE AND PROPER USE OF MANUFACTURED PRODUCTS**

REMOVE PART FROM PACKAGE OR BOX.

HANDLE WITH CARE. DO NOT DROP ANY PART SINCE THIS COULD DAMAGE IT.

REMOVE THREAD PROTECTANT IF APPLICABLE.

APPLY THREAD COMPOUND TO ALL THREADS. USE COMPOUND WHICH IS MADE FOR THAT MATERIAL SPECIFICATION.

HAND TIGHTEN PART ONTO PUMP IN PROPER PLACE. TIGHTEN PART WITH TORQUE WRENCH ACCORDING TO API 11AX THREAD SPECIFICATIONS.

DO NOT OVER TIGHTEN PART. THIS MAY CAUSE THE PART TO SWELL AND FAIL.